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# **EUROPEAN PATENT APPLICATION**

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# (54) A formulation for iron chelation and a process for preparing same

(57) A pharmaceutical formulation useful for treating patients suffering from thalassemia, which comprises powder of Anemonin Pretensis in an amount in the range of 0.02 to 0.12 wt % of the formulation, quinine sulphate in an amount in the range of 0.0005 to 0.003 wt % of the formulation, distilled or demineralised water in an amount in the range of 0 to 40 wt % of the formulation and, edible solvent 99.88 to 60 wt % of the formulation; and a process for preparing the formulation by mixing the above ingredients.

#### Description

This invention relates to a formulation for iron-chelation. The formulation of the present invention is useful for treative patients suffering from the disease of Thalassemia.

This invention relates particularly to a formulation useful for the treatment of patients suffering from the disease of Inalassemia with increased therapeutic efficacy.

Thalassemia is a dreaded disease among children because of genetic disorder. The disease is caused due to neceditary disorders connected with defective haemoglobin synthesis, characterised by hypochromia, microcytosis, naemolysis and a variable degree of anaemia. Thalassemia involves a heterogeneous group of molecular defects and present with a wide spectrum of clinical expressions.

Patients suffering from Thalassemia suffer from anaemias with decreased or absence of synthesis of a globin chain of a normal haemoglobin. The patients of thalassemia are broadly classified into two major groups according to the affected globin chain.

The patients suffering from Alpha ( $\alpha$ ) Thalassemia are associated with decreased or absence of  $\alpha$  - chain synthesis. The patients suffering from Beta ( $\beta$ ) Thalassemia are associated with decreased or absence of  $\beta$  - chain synthesis.

Rarely one may find also patients suffering from Thalassemia delta ( $\delta$ ) and Gamma ( $\gamma$ ) chain disorders, as well as those associated abnormal hemoglobin structure (e.g. Hb Lepose and Hb Constant Spring). Such types of disease which also contribute to the Thalassemia Syndromes.

The disease Thalssemia occurs world wide with a particular high incidence in the Mediterranean basin and in the South-East Asia. Malaria is also endemic in these areas - a significant fact since indirect evidence suggests that - Thalassemia (major) heteroxygosity confers protection against malaria.

The  $\beta$  - Thalassemia or Thalassemia major type of the disease comprises a heterogeneous group of disorder usually characterised by absence of  $(\mathring{\beta})$  or decreased  $(\mathring{\beta})$  globin synthesis.

The type of - Thalassemia is also classified according to the severity of the anaemia. These clinical classification serves to differentiate homozygous (Thalassemia intermedia or Thalassemia major) from heterozygous state (Thalassemia minima or Thalassemia minor). Though, it does not reflect genetic mutation, Thalassemia (minor) is a reduced rate of  $\beta$  - globin synthesis, with an increased  $\alpha$  -  $\beta$  globin chains, but it not threat to a normal life.

In case of Thalassemia (Major) also known as Cooley's anaemia, Mediterranean anaemia and Von - Jacksch's anaemia is characterised by marked anaemia (ranging from 1 to 6 gm/dl of homoglobin), severe hemolysis and ineffective erthropoiresis. The diagnosis is made in the 1st year of the life of the patient, often as early as 3 months old baby. In the case of Thalassemia (Major), iron in the haemoglobin also breaks down and gets deposited in the vital organs of the body of the patients e.g. liver, kidney, spleen, heart etc. This is also known as iron overloading in the body and the life span of the child suffering from Thalassemia (major) becomes unpredictable. Every year out of 1,00,000 children born with Thalassemia (major) in the world, 10,000 are born in India.

The method which is available hitherto for the treatment of Thalassemia (major) is by the life long blood transfusion coupled with the taking of the drug called 'Desferal' daily intermusculary. The chemical name of the drug is Deferoxamine Methane Sulphonate and the chemical formula is  $C_{28}H_{52}N_4O_{11}S$ .

Presently followed therapy is giving injection of Desferal for the excretion of iron from the body of the patient through urinay excretion. It was found by medical profession that Desferal had many side effects like swelling of limbs, stiffness in joints and may inhibit a number of tumour cell proliferation, parasite growth and the proliferation of the cerebral Malarial Parasite, Plasmodium Faliparum.

In addition, the above drug is to be injected daily under the skin of the patient in a controlled manner in such a way to avoid any side reaction causing allergic conditions. Such a treatment is a highly painful. The treatment is also costly as the vial containing 500 mg of dry active substance will cost about US \$ 10/- each.

Through a new oral iron chelating drug known as L-1, CP20, DMPH, Deferiprone (Chemical Name, 1,2,Dimethyl 3 Hydroxypyridine 4-one) has been reported very recently, it is yet to establish its potentiality of patients suffering from the disease of Thalssemia. The reported side effects of this drug are 1.Myelotoxicity i.e. occurance of neutropenia 2. Orthropathy i.e. skeleto-muscular pain and swelling around knee and hipjoints and lastly mild Zinc defficiency occasionally leading to dermatopathy (Reference may be made to the Proceedings of National Smallassemia Conference, 5-6 February, 1994, held in Delhi; L1: Oral Iron chelation Therapy-Indian Study by M.E. wal). The cost of a capsule Deferiprone is approximately 50 U.S. cents (Rs. 12/-). A patient has to take 3-6 capsule per day. This will amount to US \$ 70-90 (Rs. 1000-2000) per month.

Another method which is available for the treatment of the disease Thalassemia (major) is by the bone marrow transplantation (BMT). This is done by the taking the bone marrow of the matching donor and injecting it to the patient. The cost of such a treatment is around US \$ 50000/-(Rs. 15,00,000/-). This is therefore beyond the reach of common man. Several treatments using bone marrow have been performed in many parts of the world including U.S.A. and Italy. Recently, Christian Medical Colleage (Vellore), India and Appolo Hospital (Madras) India have also started this type of BMT treatment in India, but the cost is also on the higher side (Rs. 7 Lac. approx). Further, increase in life span expectancy of these patients have yet to be established.

Under the prevailing present da, contitions, regular blood transfusion and use of the drug 'Desferal' by injection as explained above, is the best way of transport of this dreaded disease since a decade, efforts are being made by medical profession throughout the work of the attreatment of this disease by a drug which will be low cost and can be administered orally and have no second but there has been no success so far.

Therefore, the main objective of the present invention is to provide a formulation useful for iron-chelation for the treatment of Thalassemia.

Another objective of the present control is to provide a formulation useful for the treatment of Thalssemia with increase therapeutic efficacy.

Yet another objective of the present exention is to provide a formulation for the treatment of Thalassemia which is much cheaper and hence affordable to a common man.

Still, another objective of the present invention is to provide a formulation useful for the treatment of patients suffering from Thalassemia which can be administered orally.

Further objective of the present invention is to provide a formulation which has no side effect and is very convenient to administer.

Another object of the present invention is to provide a formulation useful for the treatment of Thalassemia, the dose of which can be continued for a long period without damaging any vital organ of the body of the patients.

With the above objectives in view our work initially directed in red blood cells and at the same time, to enhance the oxygen carrying capacity to the tissues. Different compounds of Vanadium, Arsenic, oxalic acid and citric acid were tried initially but these compound failed in making a major break through.

It has been observed that patients suffering from Thalassemic disease have a change in complexion, anorexia, blackness of gums, increase in serum ferretin level and a remarkable iron overload in the body due to the breaking down of red blood cells. The treatment mentioned above which involves repeated blood transfusion also accumulates the above elements in the body of the patients suffering from Thalassemic disease.

Children suffering from Thallassemia disease do not show any resistance from viral infection and also suffer from body ache. They are also immune to malaria.

Our research work was primarily directed to find an immediate solution for the survival of such patients, who had an iron overload in the body and the other side ailments mentioned above.

Efforts, therefore, were directed towards finding out an alternate drug which can be used orally and have no side effects. Anemonin Pretensis (powder) has been used for many years by tribals of Siberia to poison their arrows. Anemonin Pretensis is extracted with an organic solvent such as ethanol from fresh whole wind flower plant (the botanical name by Anemonin) with roots and flowers and some fruits of wind flowers. The dried material is treated with an organic solvent such as ethanol and refluxed. Anemonin Pretensis obtained from the extraction is filtered and recrystrallized from an organic solvent such as ethanol. The medical history of this herb also reveals that this herb was involved in homeopathic practice in 1805 for some female hormone problem.

Anemonin Pretensis is a pure herbal product. This is present in the wind flower plant which is growing in wild state in the open fields and plains in many parts of Europe, Russia and Turkey in Asia. The chemical formula of Anemonin prentesis having the formula 1, shown in the drawing accompanying this specification, isolated from fresh wind flower plant is 1-2 dihydroxy 1-2 cyclobutane diacrylic acid di-lactone. Reference may be made to Merck index P-87, Entry no. 677, 9th edition.

Patients suffering from Thallassemic disease are immune to material attack. Considering the nature and considering that quinine sulphate a known antimalarial drug which has antipyretic and analgesic properties, we considered incorporating quinine sulphate in the formulation to reduce the high temperature and body-ache problem of the patients suffering from Thalassemic disease.

Quinine is having the chemical composition  $C_{20}H_{24}N_2O_2$ . It is obtained from Cinchona bark available in India, Sri Lanka, Equador, Columbia, Peru and Bolivia. Cinchona thrives at higher elevation such as 6000-8500 ft. Quinine is also extracted with an organic solvent such as ethanol from the bark of the plant (Cinchone), refluxed, filtered and recrystal-lized with an organic solvent such as ethanol. Quinine sulphate is prepared by reacting quinine and dilute sulphuric acid in a (2:1) molar ratio as shown below

Quinine Sulphate is a snow white, light odourless extremely bitter crystallized needles having the chemical composition C<sub>40</sub>H<sub>48</sub>N<sub>4</sub>O<sub>4</sub>, H<sub>2</sub>SO<sub>4</sub> & H<sub>2</sub>O. Reference may be made to Merck Index p-1049, entry no. 7879, 9th edition.

By our continuous and sustained research work based on the above mentioned directions, we observed that when

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we blended (preferable mechanically) the powder of Anemonin Pretensis with quinter and dissolved in suitable solvent and the solution was administered orally to the patient suffering from There was remarkable improvement of complexion and reduction of serum ferritin level. There was no fever there was also no body ache. The treatment was continued and more patients were put on trial on this drug. There were no side effects. This revealed that the formulation is very useful in the treatment of the patients suffering from There were

Accordingly, the present invention provides a pharmaceutical formulation use to be treating patients suffering from thalassemia which comprises:-

- i. Powder of Anemonin Pretensis in an amount in the range of 0.02 to 0.12 wt%, of the formulation,
- Quinine sulphate in an amount in the range of 0.0005 to 0.003 wt % of the formulation.
- iii. Distilled or demineralised water in an amount in the range of 0 to 40 wt % of the formulation, and
- iv. Edible solvent 99.88 to 60 wt % of the formulation.

The solvent used may be selected from solvent ethanol, absolute alchol etc.

The anemonin pretensis powder and the quinine sulphate employed in the formulation may be of pharmaceutical grade.

The Anemonin Pretensis possesses the properties of chelating iron. Quinine sulphate seems to accelearate the chelation of iron present in the body of the patient suffering from thalassemia. We have found by forming a formulation of Anemonin Pretensis and Quinine sulphate in the amount mentioned above results in an unexpected properties which are not present in the individual components. There is, therefore, a synergistic activity when they are combined in the above mentioned quantities.

The formulation of the present invention is therefore, not a mere admixture of the ingradients employed but a synergistic mixture, the properties of which are not merely the aggregate properties of the individual ingredients of the formulation.

The formulation of the present invention when administered to patients suffering from Thalssemic disease works as follows:-

The iron present in the body of the patients forms a complex with anemonin shown in formula 2 of the drawings (closed ring structure) or in formula 3 of the drawings (streched structured) where three molecules of anemonin can form complex with two iron atoms. The quinine sulphate present in the formulation acts as a catalyst for the formation of the complex thereby not only reducing the amount of Anemonin in the complex/composition but also use the maximum amount of iron present in the body. In addition, the antipyretic and analgesic properties of quinine sulphate help to control the fever and the bodyache problem present in such patients.

The iron complex so formed in the body fluids. The fluid containing the complex reaches the kidney through the body system of the body and it is then excreted from the body of patients through urine. Some of the complex is also excreted through elementry canal and finally facaeces. By this processes the excess iron present in the body of the patients is removed thereby enhancing the life span of the patients. The various ingredients of the present formulation can be blended by any conventional methods such as mechanically mixing etc.

The following examples are given by way of illustration and these should not be construed to limit the scope of the present invention.

#### Example 1

A formulation was prepared by blending the following ingredients:

Powder of Anemonin Pretensis	0:02 wt% of the formulation
Guinine Sulphate	0 000° % of the formulation
Demineralised Water	10 w. ne formulation
Ethanol Solvent	89.9795 wt % of the formulation

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## Example 2

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A formulation was prepared by blending the following ingredients:

Powder of Anemonin Pretensis	0.04 wt% of the formulation
Quinine Sulphate	0.0008 wt % of the formulation
Demineralised Water	10 wt % of the formulation
Ethanol Solvent	89.9592 wt % of the formulation

## 5 Example 3

A formulation was prepared by blending the following ingredients:

20	Powder of Anemonin Pretensis	0.06 wt% of the formulation
	Quinine Sulphate	0.001 wt % of the formulation
	Demineralised Water	10 wt % of the formulation
25	Ethanol Solvent	89.939 wt % of the formulation

# Example 4

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A formulation was prepared by blending the following ingredients:

Powder of Anemonin Pretensis	0.08 wt% of the formulation
Quinine Sulphate	0.002 wt % of the formulation
Demineralised Water	10 wt % of the formulation
Ethanol Solvent	89.918 wt % of the formulation

## Example 5

A formulation was prepared by blending the following ingredients :

Powder of Anemonin Pretensis	0.09 wt% of the formulation
Quinine Sulphate	0.001 wt % of the formulation
Demineralised Water	10 wt % of the formulation
Ethanol Solvent	89.919 wt % of the formulation

## Example 6

A formulation was prepared by blending the following ingredients :

Powder of Anemonin Pretensis	0.12 wt% of the formulation
Quinine Sulphate	0.003 wt % of the formulation
Demineralised Water	10 wt % of the formulation
Ethanol Solvent	88.8779 wt % of the formulation

## Example 7

A formulation was prepared by blending the following ingredients:

Powder of Anemonin Pretensis	0.09 wt% of the formulation
Quinine Sulphate	0.001 wt % of the formulation
Demineralised Water	80 wt % of the formulation
Ethanol Solvent	19.909 wt % of the formulation

## Example 8

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A formulation was prepared by blending the following ingredients:

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Powder of Anemonin Pretensis	0.08 wt% of the formulation
Quinine Sulphate	0.001 wt % of the formulation
Demineralised Water	40 wt % of the formulation
Ethanol Solvent	59.919 wt % of the formulation

The formulations mentioned in Examples 1 to 8 were administered to patients of different age groups who were suffering from Thalassemia. The patients were administered the above formulation orally after mixing it with water. The formulation was administered to the patient daily. Such a treatment was continued for a period of two months. All the formulations showed that iron is excreted through urine after the administration of the formulation at a range from 10-95 %. This result points out that the formulation of the present invention is very effective for the chelation of iron, thereby reducing the serum ferritine level in the patients suffering from Thalassemia. Such a position results in longer and larger survival rate of the patients suffering from Thalassemia. The above mentioned results are shown in Table 1.

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Table-1

•	I **cy of the formulation of the present invention.				_			
5	Formula- tion used	No. of patient treated	hun (yrs)	Sex	Frequency of transfu- sion (days)	Duration of treatment (months)	Medicine Admin- istered in drops twice daily	Excretion chelated iron (%)
	Example 1	3	4	М	22	2	15	15
10	,		1	F	,			25
			7	F	-			25
	Example 2	3	9	М	20	2	15	40
15			9	м				25
			11	М				. 30
	Example 3	<b>3</b> ·	7 <b>M</b>		21	2	15	40
			7M					40
20			9F		·			50
	Example 4	3	15	М	20	2	15	70
		:	20	F				70
25			23	F			:	80
	Example 5	3	3	М	21	2	15	90
			9	F				91
			19	M			·	95
30	Example 6	3	10	М	22	2	15	20
			11	F				20
			12	М	-			30
35	Example 7	3	15	М	21	2	15	10
			16	F				15
	•		19	F				10
40	Example 8	3	7	М	20	2	15	75
40			9	M				75
			11	F				80

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Table - 2

Comparison of Desferal, Defriprone and the topolalition of the present invention				
Name of the medicine	Mode of Administration	Side effects	Tasie	
Desferal	Injection (highly painful)	Adverse side effects such as :- a. ocular toxicity b. auditory meaurotoxicity c. cerebral toxicity d. allergic skin reaction e. cardiovascular and gastro- intestinal disturbances f. change in blood pressure	Does not apply	
Defriprone	Oral	More side effects than Desferal such as :-  a. Myelotoxicity b. Arthropathy c. Mild Zine defficiency d. Questionable occurance of immunological complications	Bitter taste	
Formulation of the present invention	Oral	No side effects	Tasteless	

Table - 3

Annual cost of treatment of Thalassemia using the hitherto know drugs and the formulation of the present invention.				
Name of medicine Amount in US \$ Reference				
DESFERAL	3000 - 6000	Iron Chelation Therapy C. Hershko & D.J. Weatherall		
	· .	CRC Critical Reviews Clinical Laboratory Series 26(4), 314, 1988		
DEFRIPRONE (L-1)	800 - 1100	News Review, United Kingdom Thalassemia Soc Issue No. 61, March, 95		
PRESENT FORMULATION	50 - 60			

Table 3 illustrates that the cost of the present formulation the cheapest when compared with known drugs. The formulation of the present invention can be in the

tablets, powder or suspension.

The main advantages of the formulation of the present and an are :-

1. Iron-chelation using the formulation of Anemonin Pretensis and Quinine sulphate is upto 90 %.

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2. The cost of the formulation is around US \$ 5 to 10/- (Rs. 150-200/-) per 30 ml vial and it can be used for one month. The cost is much lower as compared to other currently available medicines in the market for the treatment of Thalassemia.

- 3. The formulation the control to the control of the formulation the control of t
- 4. The formulation is tenderess and odourless and can be administered orally.

#### 5 Claims

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- 1. A pharmaceutical formation useful for treating patients suffering from thalassemia which comprises :
  - a. Powder of Anonymur Pretensis in an amount in the range of 0.02 to 0.12 wt % of the formulation,
  - b. Quinine sulphate in an amount in the range of 0.0005 to 0.003 wt % of the formulation,
  - c. Distilled or demogralised water in an amount in the range of 0 to 40 wt % of the formulation and
- d. Edible solvent 99 88 to 60 wt % of the formulation.
  - A pharmaceutical formulation as claimed in claim 1, wherein the edible solvent is present in an amount in the range of 99.88 to 59.889 wt 1%.
- 20 3. A pharmaceutical formulation as claimed in claim 1, wherein the Anemonin Pretensis is present in an amount selected from 0.04 wt %, 0.06 wt %, 0.08 wt % and 0.09 wt %.
  - 4. A pharmaceutical formulation as claimed in claim 1, wherein the Anemonin Pretensis used is of pharmaceutical grade.
  - 5. A pharmaceutical formulation as claimed in claim 1, wherein the solvent used is ethanol or absolute alcohol.
  - 6. A pharmaceutical formulation as claimed in claim 1, wherein quinine sulphate used is of pharmaceutical grade.
- 7. A pharmaceutical formulation as claimed in claim 1, wherein the quinine sulphate is present in an amount selected from 0.0008 wt %, 0.001 wt %, and 0.002 wt %.
  - 8. A pharmaceutical formulation as claimed in claim 1, wherein the solvent is present in an amount which is selected from 89.9795 wt %, 89.9592 wt %, 89.939 wt %, 89.918 wt %, 89.97 wt %, 89.95 wt %, 88.87 wt %, 89.92 wt %, 89.94 wt %, 19.909 wt % and 59.919 wt %.
  - 9. A process for the preparation of a pharmaceutical composition for treating patients suffering from Thalassemia, said process comprising mixing:
    - a. Powder of Anemonin Pretensis in an amount in the range of 0.02 to 0.12 wt % of the formulation,
    - b. Quinine sulphate in an amount in the range of 0.0005 to 0.003 wt % of the formulation,
    - c. Distilled or demineralised water in an amount in the range of 0 to 40 wt % of the formulation, and
    - d. Edible solvent 99 8 to 60 wt % of the formulation.
  - 10. A process as claimed in claim 9, wherein the anemonin pretensis powder and the quinine sulphate used are of pharmaceutical grade.
  - 11. A process as claimed in claim 9, wherein the solvent used is ethanol or absolute alcohol.

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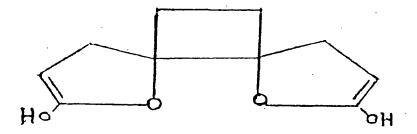


FIGURE - 1

# STRUCTURE OF IRON - ANEMONIN COMPLEX

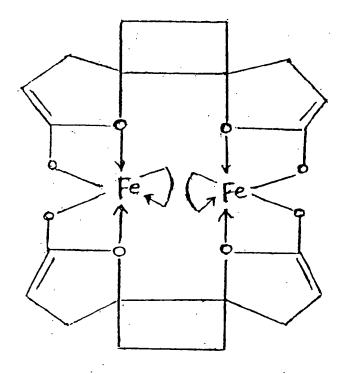


FIGURE - 2

#### STRUCTURE OF IRON - ANEMONIN COMPLEX

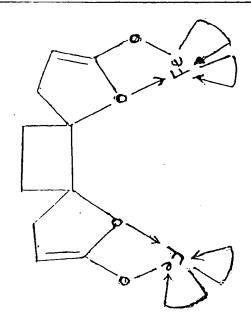


FIGURE - 3



# **EUROPEAN SEARCH REPORT**

Application Number EP 95 30 4911

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ategory	Citation of document with indication of relevant passages	n, where appropriate,	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.CL6)
	GARNIER G.; BEZANGER-BE DEBRAUX G. 'RESSOURCES FLORE FRANCAISE' 1961 , PARIS, VIGOT FRE * page 425 - page 427 *	MEDICINALES DE LA	1-11	A61K31/49 //(A61K31/49, 31:365)
	HEINZ A. HOPPE 'DROGENI 1958 , GRAM, DE GRUYTER * page 73-74 *		1-11	
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		·		TECHNICAL FIELDS
		•		SEARCHED (Int.Cl.6)
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	The present search report has been dra	wan up for all cisss.		
	Place of search	Date of completion of search		carties
	THE HAGUE	11 January 1996	Le	e, C
X:par Y:par	CATEGORY OF CITED DOCUMENTS  ticularly relevant if taken alone ticularly relevant if combined with another timent of the same category	T: theory or print E: earlier patent after the filing D: document cite	document, but pub date	dished on, or n

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# PARTIAL EUROPEAN SEARCH REPORT

which under Rule 45 of the European Patent Convention shall be considered, for the purposes of subsequent proceedings as the European search report

Application number EP 88 73 0052

Category		th indication, where appropriate,	Relevant to claim	CLASSIFICATION OF TH APPLICATION (Int. CI.4
	No search has	been <b>performed</b>	1-44	A 61 K 41/ A 61 K 43/ A 61 K 33/ A 61 K 9/
		£		
				1.
				TECHNICAL FIELDS SEARCHED (Int. Cl.4)
INCOMP	LETE SEARCH			·
out a meaning Claims search Claims search Claims not sea Reason for the Metho Or an (See	ful search into the state of the ared completely: ed incompletely: arched: 1-44 e limitation of the search: ed for treatmen	urgery or therapy		
	Place of search The Hague	Date of completion of the sea 07-11-1988	ych B	Examiner RINKMANN
CATEGORY OF CITED DOCUMENTS  X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure  T: theory or principle underl E: earlier patent document, after the filing date D: document cited in the application of the same category L: document cited for other				pplication